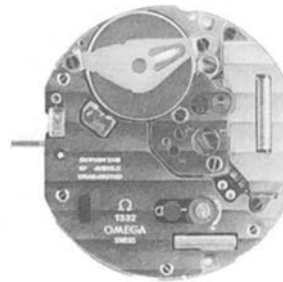


CALIBRE

1332

R 25.6 Q SCS CAL CORH CORM CORS 17 jewels

| | |
|---------------------------|------------------|
| ø 28.00 mm | |
| Movement height | 2.90 mm |
| Jewel number Frequency | 17 32'768 A/h |

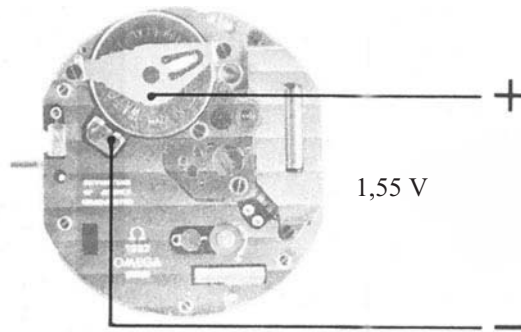
**GENERAL DESCRIPTION :****DISPLAY :** Analog, (hands)**FUNCTIONS** Hours, minutes, seconds and date**CORRECTIONS** A pusher situated at 2 o'clock sets the minutes and seconds, the hour and the date is corrected with the crown.**VARIATION DURING WEAR :** Better than + 5 seconds per month (adjusted to this rate if necessary)**SHOCK RESISTANCE** Shocks conforming to NIHS : norms, residual effect rectifiable through adjustment system**RESISTANCE TO MAGNETIC FIELDS**
Better than 30 Oe**TEMPERATURE FUNCTIONING LIMITS**
From 0 to 60° C**RUNNING TIME** typical 2 years**CONSUMPTION** Maximum 2.7 µA**MINIMUM OPERATING TENSION** 1.35 V**YEAR OF CONSTRUCTION** 1979**DIMENSIONS** Diameter 28,00 mm
Height 2,90 mm**BATTERY :****TYPE** Silver oxyde - zinc (LOW DRAIN)**DIAMETER** 11,60 mm**HEIGHT** 2,10 mm**TENSION** 1,55 V**CAPACITY** 50 mAh**REFERENCE** SSIH 9922**ELECTRONIC MODULE :****TYPE OF RESONATOR** Quartz - tuning fork**FREQUENCY** 32768 Hz**RATE ADJUSTMENT, TYPE** Trimmer**MOTOR****TYPE** Electro-magnetic, stop-by-stop motor, field in line with axle, flat (8 steps par turn)**CONCEPTION** Integrated, to be dismantled

DIAGNOSIS

MEASURES

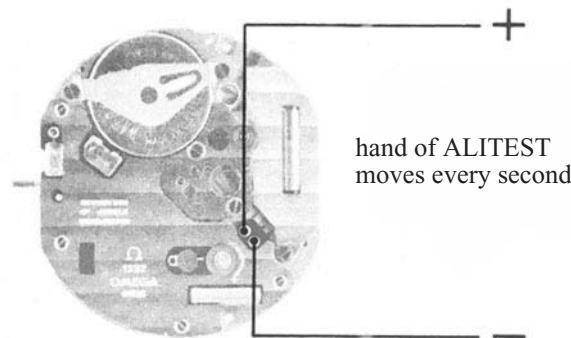
ALITEST

CHECKING OF BATTERY, battery fitted



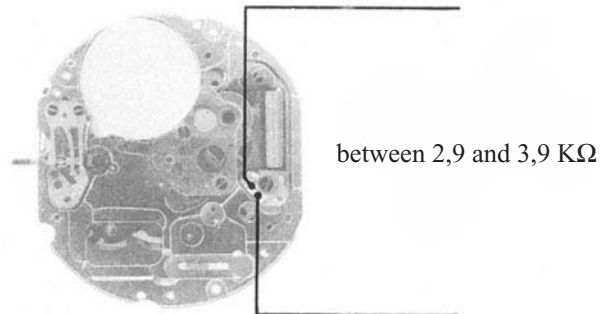
probes on "input"
Key V Ext

CHECKING OF MOTOR IMPULSES, battery fitted



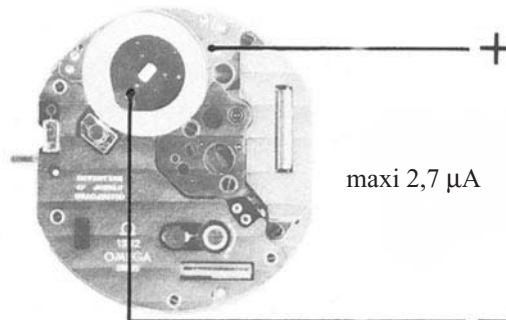
probes on "input"
Key V Ext

RESISTANCE OF MOTOR COIL, without battery



probes on "input"
Key KΩ

CONSUMPTION, without battery



probes on "output"
Keys μA 1.55 V

MINIMUM VOLTAGE, without battery

$\leq 1,35$ V

V Uadj Uadj

1. DISASSEMBLING

Order of operations:

hands-dial battery-electronic module quartz
earth clamp upper magnetic screen-wheel
train coil-mechanism calendar

2. CLEANING

Dry cleaning:

battery-electronic module coil-magnetic
components (marked with the symbol of a
magnet in the assembling order)-date indicator

Note: The positioning magnets 1332.9312
located on the second and center wheels must
be removed (for example, by means of
another magnet or with "Rodico" paste).
These 2 wheels can then be cleaned in the
usual baths provided they have been
demagnetized after removal of the 2 magnets.
After the cleaning operation, the magnets
should be replaced in such a way that the
wheels, once in position, tend to recoil. If this
is not the case, they should be separated and
either of the 2 magnets turned over.

Cleaning in the usual baths:




wheel train-mechanism-bridge-plate-clamps-
etc.

3. ASSEMBLING + LUBRICATION

Order of operations:

see following page.

Lubrication:

-  1.03 (Synta-Visco-Lube)
-  2.01 (Moebius lubrifiant spécial 8200)
-  2.15 (Fomblin water-resistant gaskets)

The magnetic components are denoted by this
symbol (magnet):



Note:

11* see remark under "Cleaning"

14* steel pinion at top

16* oiling upper and lower side

29* the 2 constituent parts of the minute
wheel form a whole which should in no case
be disconnected

32* if the rapid hour and date corrector does
not work, the orientation of the wheel train of
the date changing mechanism must be
corrected.

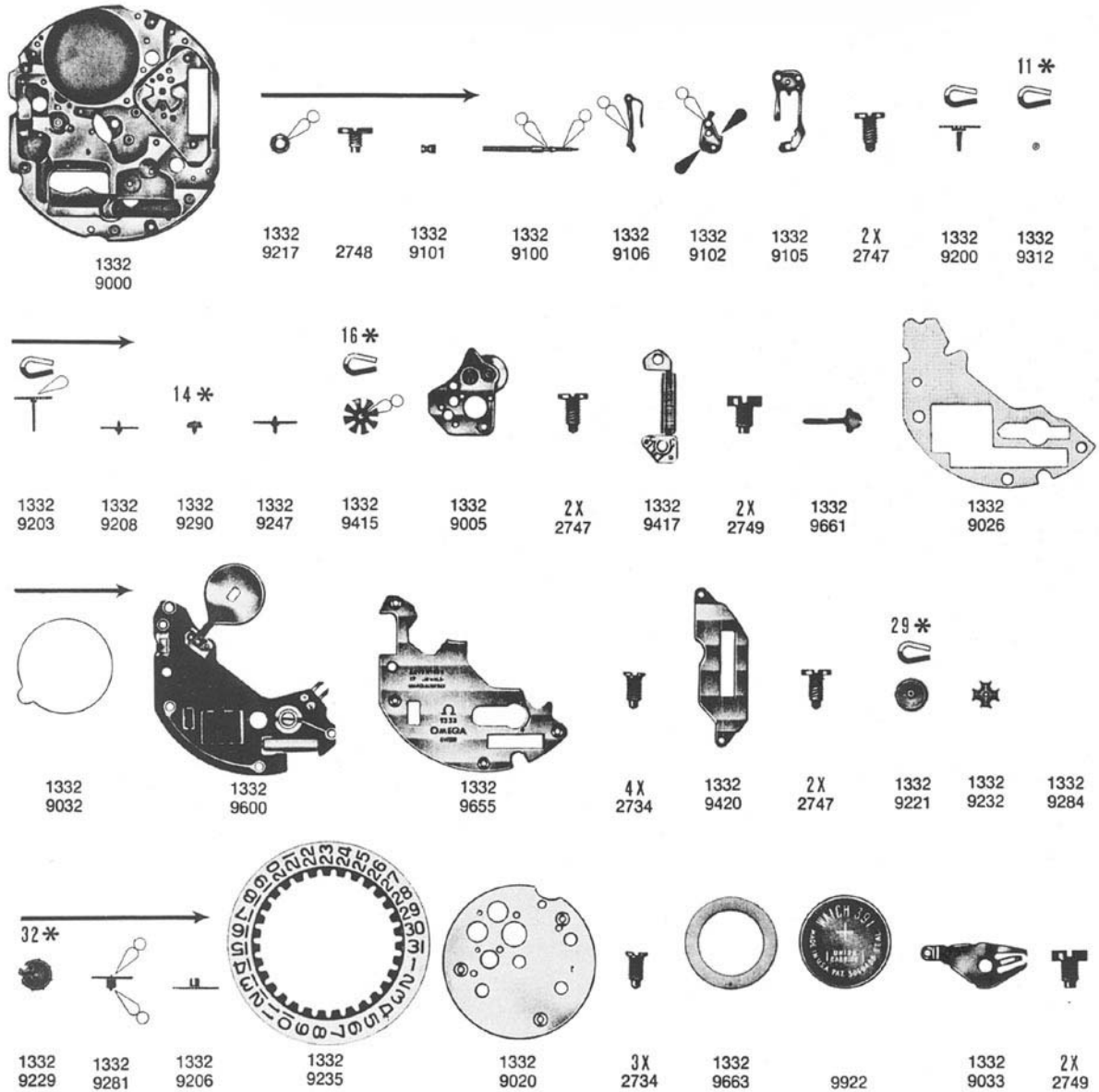
4. CHECKING AND ADJUSTMENT

consumption: $\leq 2.7 \mu\text{A}$

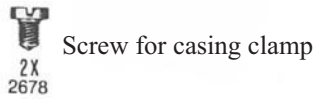
minimum functioning voltage: $\leq 1.35\text{V}$

adjustment: back open or closed: $+ 0.20 \text{ s/d}$

ORDER OF ASSEMBLING
(In the sense as indicated)



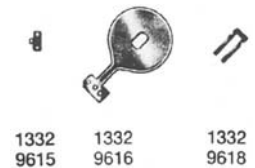
*see remarks chapter 3



All the other parts are not, as a rule, disassembled. They can nevertheless be obtained as spares for possible replacement.

Note

In the event of replacement, the following parts must be soldered very carefully with particular attention to positioning and without causing extra thickness liable to touch either the module-cover (1632-9655) or the back of the case.



The part 1332.9618 must be cut lengthwise after soldering.